Monday, 1/22/2007 7:55:37 AM User: Kim Johnston **Process Sheet** : FLOAT SKIDTUBE **Drawing Name** : CU-DAR001 Dart Helicopters Services €ùstomer Job Number : 30363 : 10366 **Estimate Number** : D412742013 : NIA **Part Number** P.O. Number 07.01.25 S.O. No. : NV~ · UNDER REVIEW : 1/22/2007 **Drawing Number** This Issue : N/A Project Number Prsht Rev. NIA : LANDING GEAR : N/A **Drawing Revision** Type First Issue :NIA 30362 Material Previous Run Each : 2/15/2007 Qty: 1 Um: **Due Date** Written By Checked & Approved By New Issue KJ/JLM Comment : Est Rev: A **0**5.10.13 Est Rev:B 06-06-08 As per DSI9336 JLM **Additional Product** Job Number: Description: Seq. #: Machine Or Operation: K3 07.0419 DOCUMENT CONTROL 1.0 Comment: DOCUMENT CONTROL Photocopy bluefile and create labels per PPF D412-742-013 &DSI 9339 FLOAT SKID ASSEMBL 2.0 30363A Comment: Sub-Component FLOAT SKID ASSEMBLY D412-742-043 B B 3336. D2571 3.0 1.0000 Each(s)/Unit Total: 1.0000 Each(s) Comment: Qty.: Pick: **Qty Part Number** Description Batch 1 D2571 Saddle Fwd Outside 4.0 D2572 Saddle, Fwd, In Comment: Qty.: 1.0000 Each(s)/Unit Total: 1.0000 Each(s) Pick: Description **Qty Part Number** Saddle Fwd Inside 1 D2572 D2573 5.0 Comment: Qty.: 1.0000 Each(s)/Unit Total: 1.0000 Each(s) Pick:

Page 1

**Qty Part Number** 

Description

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Monday, 1/22/2007 7:55:37 AM Date: Kim Johnston **Process Sheet** User: Drawing Name: FLOAT SKIDTUBE Customer: CU-DAR001 Dart Helicopters Services Job Number: 30363 Part Number: D412742013 Job Number: **Description:** Seq. #: Machine Or Operation: 302 D2573 Saddle Aft Outside D2574 Saddle, Aft, In 6.0 1.0000 Each(s)/Unit Total: 1.0000 Each(s) Comment: Qty.: Pick: **Qty Part Number** Description Saddle Aft Outside 1 D2574 7.0 D2747 Set Screw Comment: Qty.: 4.0000 Each(s)/Unit Total: 4.0000 Each(s) Pick: **Qty Part Number** Description Batch 4 D2747 D2876 Saddle Spacer 8.0 Comment: Qtv.: 2.0000 Each(s)/Unit Total: 2.0000 Each(s) Pick: Description **Qty Part Number** Saddle Spacer 2 D2876 D2877 9.0 Comment: Qty.: 2.0000 Each(s)/Unit Total: 2.0000 Each(s) Pick: Description **Qty Part Number** Saddle Spacer 2 D2877 10.0 D34031 Comment: Qtv.: 16.0000 Each(s)/Unit Total: 16.0000 Each(s) Pick: **Qty Part Number** Description 16 D3403-1 Bushing D34033 11.0 Bushing Comment: Qty.: 8.0000 Each(s) 8.0000 Each(s)/Unit Total: Pick: **Qty Part Number** Description, Bushing **15309** 8 D3403-3 Page 2

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Monday, 1/22/2007 7:55:37 AM Date: User: Kim Johnston **Process Sheet** Customer: CU-DAR001 Dart Helicopters Services Drawing Name: FLOAT SKIDTUBE Job Number: 30363 Part Number: D412742013 Job Number: Description: Seq. #: **Machine Or Operation:** 12.0 D3405041 Lug Assembly 1.0000 Each(s) Comment: Qty.: 1.0000 Each(s)/Unit Total: Pick: **Qty Part Number** Description Batch 1 D3405-041 GHW Lug D3405043 13.0 1.0000 Each(s)/Unit Total: 1.0000 Each(s) Comment: Qty.: Pick: Description **Qty Part Number** 1 D3405-043 GHW Lug AN4C6A 14.0 Comment: Qty.: 16.0000 Each(s)/Unit Total: 16.0000 Each(s) Pick: **Qty Part Number** Description 16 AN4C6A AN4C46A 15.0 4.0000 Each(s)/Unit Total: 4.0000 Each(s) Comment: Qty.: Pick: **Qty Part Number** Description 4 AN4C46A AN4C52A 16.0 Comment: Qty.: 8.0000 Each(s)/Unit Total: 8.0000 Each(s) Pick: **Qty Part Number** Description Batch Bolt 8 AN4C52A 17.0 AN6C12A Comment: Qty.: 8.0000 Each(s)/Unit Total: 8.0000 Each(s) Pick: Batch **Qty Part Number** Description 8 AN6C12A Bolt

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Monday, 1/22/2007 7:55:38 AM Date: User: Kim Johnston **Process Sheet** Customer: CU-DAR001 Dart Helicopters Services Drawing Name: FLOAT SKIDTUBE Job Number: 30363 Part Number: D412742013 Job Number: Description: Seq. #: **Machine Or Operation:** WASHER AN960C416L 18.0 Comment: Qty.: 32.0000 Each(s)/Unit Total: 32.0000 Each(s) Pick: **Qty Part Number** Description 32 AN960C416L AN960C616L WASHER 19.0 Comment: Qty.: 8.0000 Each(s)/Unit Total: 8.0000 Each(s) Pick: Qty Part Number Description 8 AN960C616L Washer AN960C716L WASHER 20.0 16.0000 Each(s)/Unit Total: 16.0000 Each(s) Comment: Qty.: Pick: Description Qty Part Number 16 AN960C716L Washer <u>11020</u>2 Nut 21.0 MS210434 29.0000 Each(s)/Unit Total: 29.0000 Each(s) Comment: Qty.: Pick: **Qty Part Number** Description 29 MS21043-4Nut 10295 22.0 NAS1515H4L Inventory Comment: Qty.: 32.0000 Each(s)/Unit Total: 32.0000 Each(s) Pick: Description 1101428(4) **Qty Part Number** Washer 32 NAS1515H4L

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Monday, 1/22/2007 7:55:38 AM Date: Kim Johnston Úser: **Process Sheet** Drawing Name: FLOAT SKIDTUBE Customer: CU-DAR001 Dart Helicopters Services Part Number: D412742013 Job Number: 30363 Job Number: Description: Seq. #: Machine Or Operation: NAS1515H6L Inventory 23.0 8.0000 Each(s) Comment: Qty.: 8.0000 Each(s)/Unit Total: Pick: Description Batch **Qty Part Number** Washer 8 NAS1515H6L NAS1515H7L Inventory 24.0 Comment: Qty.: 16.0000 Each(s)/Unit Total: 16.0000 Each(s) Pick: Description Batch **Qty Part Number** 16 NAS1515H7L Washer 25.0 D3407041 Tow Ring 1.0000 Each(s)/Unit Total: 1.0000 Each(s) Comment: Qty.: Pick: Description **Qty Part Number TOW RING** D3407-041 26.0 D34173 2.0000 Each(s)/Unit Total: 2.0000 Each(s) Comment: Qty.: Pick: Batch **Qty Part Number** Description WASHER 2 D3417-3 27.0 D34561 Comment: Qty.: 1.0000 Each(s)/Unit Total: 1.0000 Each(s) Pick: Batch **Qty Part Number** Description D3456-1 WASHER

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## **CUSTOMER RETURN**

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